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Installation Instructions for 1993 & Newer Factory Camaro/Firebird Disc Brakes on Moser Engineering Bolt-In Housing with #7900FM housing ends

Your new housing has been assembled using Flush Mount housing ends so there is no machining necessary to install on your factory brakes. The wheel bearings, press rings, and two 1/8" shims have been sent loose so you can finish the assembly.

Please read instructions thoroughly before assembly. See Figure A for the order of assembly.

- Step 1) Slide the caliper mount plate onto the axle shaft. Be sure it is on the correct direction.
- Step 2) ⁽⁹³⁻⁹⁷⁾ Slide the 1/8" shim onto the axle shaft and then slide the wheel bearing and press ring onto the shaft. Make sure the o-ring on the bearing goes toward the wheel.
- Step 3) Using a press, install the bearing and the press ring on the axle.

Once you have finished installing the shims, wheel bearings, and press rings, the axles are ready to slide into the housing. The axle should slide all the way in so that the bearing is flush with the end of the housing and the caliper mounting bracket is used to retain the axle.

Figure A: Order of Assembly

