## Spohn Performance, Inc.

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## Part #996 – Adjustable Tubular Steering Brace (Wonder Bar) 1983-1992 GM F-Body

## USE OF THIS PRODUCT IS ACCEPTANCE OF SELLER'S DISCLAIMER OF WARRANTY!

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## **INSTRUCTIONS**

- 1. Loosen both end links. You do not have to remove them, but if you do not loosen them the sway bar will forcefully spring down when the bushings are removed (in step 2).
- 2. Remove both front sway bar bushings.
- 3. The mounting plate with three holes in it is the passenger's side, the plate with two holes in it is the driver's side. Hold brace into place lining up the mounting holes with the sway bar bushing mounting holes.
- 4. Swing sway bar up and place bolts through the sway bar bushings and then through the steering brace mount. Make all bolts hand tight until you have all four bolts started. (It may be necessary to loosen the two jam nuts and turn the adjuster to slightly lengthen or shorten the brace so the mounting holes line up with the mounting holes on the car).
- 5. Tighten mounting bolts and tighten end links.
- 6. Loosen both jam nuts in the center of the brace. Turn the adjuster until you feel resistance (should not be more then one full turn). You now have your front subframes set up with pre-loaded tension. Tighten both jam nuts. (You may want to apply removable strength blue Loctite to the adjuster threads and then tighten the jam nuts. This will keep the jam nuts from working loose due to road vibrations).

Note: Cars equipped with factory dual electric fans may have to trim the plastic mounting bosses down for wonder bar clearance.