

# **Spohn Performance, Inc.**

494 E Lincoln Ave Myerstown, PA 17067

1-888-365-6064    [www.spohn.net](http://www.spohn.net)

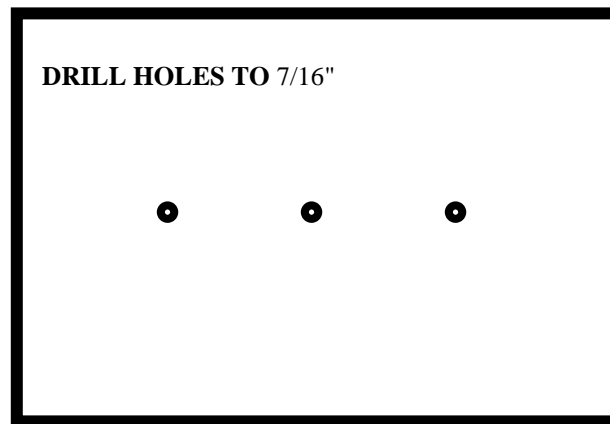
## **Part # 993 – Bolt-In Driveshaft Safety Loop 1982-1992 GM F-Body**

### **INSTRUCTIONS**

The Part # 993 bolt-in driveshaft safety loop is to be used on any 1982-1992 F-Body factory equipped with a 700R4 or T-5 transmission.

1. **You must use a polyurethane transmission mount**
2. Support the transmission with a jack
3. Remove the transmission crossmember
4. Note the mark on the transmission crossmember where the transmission mount bolt was located at in the slotted hole in the crossmember
5. Cut out the template at the bottom of these instructions. Place the center template hole so it is positioned over top of where the transmission mount bolt was located in the slotted crossmember hole
6. Using a center punch, mark the two outside holes
7. Drill the above marked locations to 7/16"
8. Lay your polyurethane transmission mount on the crossmember and make sure the two holes you just drilled (7/16") line up with the two outside holes in the polyurethane transmission mount. Using the supplied 7/16" bolts, make sure you can thread both bolts through the crossmember and into the polyurethane transmission mount
9. Re-install the polyurethane transmission mount onto your transmission
10. Re-install the transmission crossmember, make the four crossmember bolts hand tight only at this time
11. Disconnect the rear of the driveshaft and slide the loop over the shaft
12. Re-connect the rear of the driveshaft
13. Position the driveshaft loop underneath the transmission crossmember so that the two holes line up with the holes in the transmission crossmember
14. Using the supplied 7/16" bolts and flat washers, put a flat washer onto the bolts and put the bolt through the driveshaft loop mount, through the transmission crossmember, and thread them into the polyurethane transmission mount

15. Tighten the four transmission crossmember bolts to the car
16. Position the driveshaft loop so it is centered on the driveshaft and hold it in that position
17. Tighten the two 7/16" bolts into the transmission mount
18. You may have to put a slight bend on the catalytic converter floor mounted heat shield to allow proper loop to shield clearance on some cars.
19. You now have an NHRA legal driveshaft safety loop on your vehicle.



**USE OF THIS PRODUCT IS ACCEPTANCE OF SELLER'S DISCLAIMER OF WARRANTY!**

By their very nature, competition components are constantly pushed to their limits. While our components are designed to withstand intense race conditions, it is impossible to control the quality of installation or the varying conditions in which they are used. It is for this reason that absolutely no warranty or guarantee is either written or implied. Neither the seller or the manufacturer will be liable for any loss, damage, or injury – direct or indirect – arising from the use of or inability to determine the use of any product. Before using, the user should determine the suitability of the product for its intended use, and the user shall assume all responsibility in connection therewith. Spohn Performance, Inc. makes no guarantee as to the legality for any specific class. Spohn Performance, Inc. makes no claims, nor does it intend its products to be used in street driven vehicles. Spohn Performance, Inc. reserves the right to make changes in design or add to or improve on their product without incurring any obligation to install the same on product previously manufactured. The Buyer agrees to indemnify and hold Spohn Performance, Inc. harmless from any claim, action or demand arising out of or incident to the Buyer's installation or use of products purchased from Spohn Performance, Inc.