

Spohn Performance, Inc.
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Part # D94-99-202 – Front Lower Control Arms
1994-1999 Dodge Ram 4x4 1500, 2500 & 3500

USE OF THIS PRODUCT IS ACCEPTANCE OF SELLER'S DISCLAIMER OF WARRANTY!

By their very nature, competition components are constantly pushed to their limits. While our components are designed to withstand intense race conditions, it is impossible to control the quality of installation or the varying conditions in which they are used. It is for this reason that absolutely no warranty or guarantee is either written or implied. Neither the seller nor the manufacturer will be liable for any loss, damage, or injury – direct or indirect – arising from the use of or inability to determine the use of any product. Before using, the user should determine the suitability of the product for its intended use, and the user shall assume all responsibility in connection therewith. Spohn Performance, Inc. makes no guarantee as to the legality for any specific class. Spohn Performance, Inc. makes no claims, nor does it intend its products to be used in street driven vehicles. Spohn Performance, Inc. reserves the right to make changes in design or add to or improve on their product without incurring any obligation to install the same on product previously manufactured. The Buyer agrees to indemnify and hold Spohn Performance, Inc. harmless from any claim, action or demand arising out of or incident to the Buyer's installation or use of products purchased from Spohn Performance, Inc.

INSTRUCTIONS

1. Lift the front of the vehicle and place jack stands under the frame and remove the front wheels.
2. It is best to remove and re-install one control arm at a time.
3. The front control arm bolt is a cam bolt and washer. Make a mark on the truck so you can line up the cam washer when re-installing.
4. Remove the bolts from each end of the control arm and remove the control arm. It is VERY common that the front bolt will be rusted fast to the bolt sleeve inside the of the bushing in the stock control arm. In most cases the front bolt will need to be cut or burned off for removal.
5. Grease the outside face of the poly bushings. Clean the inside of the truck's mounting brackets and apply grease.
6. Install the Spohn control arm, use the OEM bolt and nut in the rear and the supplied bolt, cam washer and nut in the front.
7. Tighten all bolts. Repeat on the other side of the truck to install the other control arm.
8. You should get a front end alignment as soon as possible.

Note: The poly bushings come pre-lubed. DO NOT use petroleum-based grease on your poly bushings! Poly bushings must be lubricated with synthetic silicone based waterproof grease. These are the manufacturer's recommendations to prevent pre-mature bushing wear, and will keep things "squeak-free". You can order this grease from Spohn Performance using our Part #902.

Do not over grease the bushings! You only need a couple pumps of grease. Over greasing will cause the bushings to balloon from the hydraulic pressure inside of the sleeve and they will fail.

To view installed pictures go to:

<http://www.spohn.net/shop/1994-1999-Dodge-Ram-4x4/Boxed-Front-Lower-Control-Arms-1994-1999-Dodge-Ram-4x4-1500-2500-3500.html>