

Spohn Performance, Inc.

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Part# 929-Rear – 7/8" Diameter Solid 4140 Chrome Moly Rear Sway Bar 1958-1964 Chevrolet B-Body

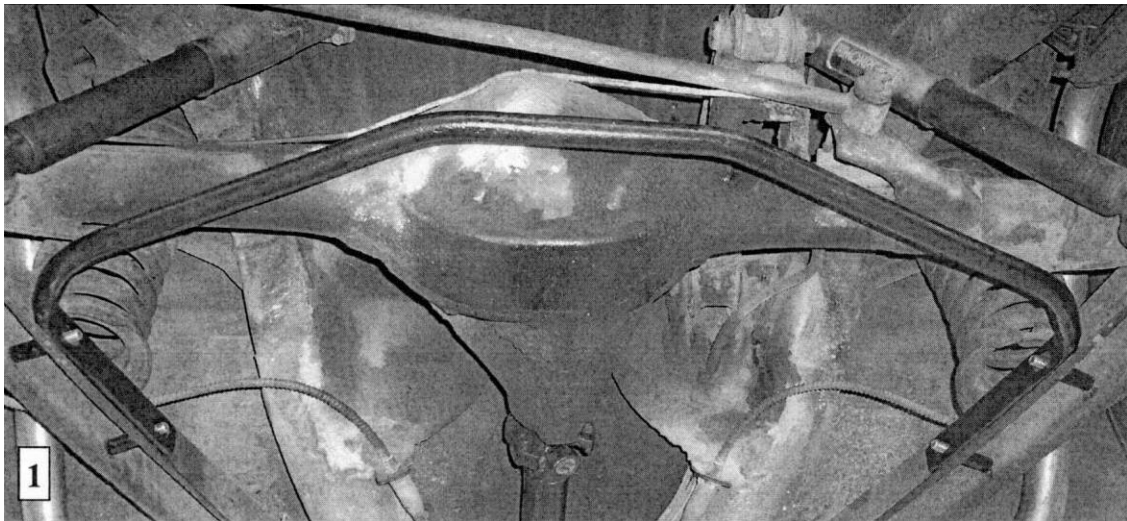
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INSTALLATION INSTRUCTIONS

1. Raise the rear of the car to an adequate working height, then support the frame securely with jack stands. Support the rear differential with a floor jack so that the rear axle housing can be raised/lowered if needed. The installation can be performed without removing the rear wheels.
2. If you have Spohn Performance Part# 242 tubular rear lower control arms you can skip to Step 6.
3. If you have the factory rear lower control arms you will need to lay out and drill the rear sway bar mounting holes as shown on **Image 4** below. Hold the rear sway bar in place to check the alignment with the marked hole locations.
4. After checking the marked hole locations for proper alignment with the rear sway bar, drill a 1/2" diameter hole through both sides of the factory rear lower control arms at both of the marked locations. Use a transfer punch or properly lay out the hole locations on both sides of the control arm so that the holes are square and run parallel to each other.
5. Install all four of the supplied silver zinc plated tubular spacers inside of the factory rear lower control arm placed between the holes you just drilled. These must be used to prevent crushing the control arm when the rear sway bar mounting bolts are tightened. See **Image 2** below.
6. Place the rear sway bar properly oriented between the rear lower control arms and then insert all four of the supplied flange head bolts and then loosely install all four of the flanged lock nuts. It is not unusual to have to use a pry bar to obtain proper alignment of the rear sway bar with the rear lower control arm mounting holes. See **Image 1** and **Image 3** below.
7. Safely lower the car to the ground.
8. With the car on the ground and the suspension loaded, tighten all four of the rear sway bar to rear lower control arm mounting bolts to 90 ft./lbs.
9. Installation is complete.

Image 1



Images 2 and 3

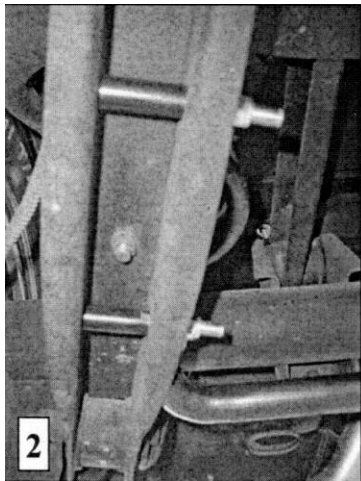
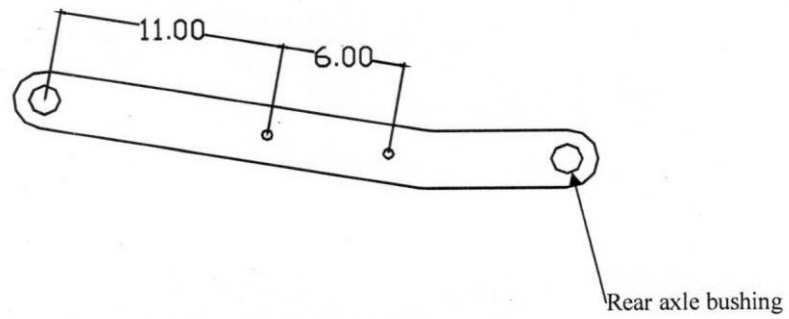


Image 4



Lower Control Arm Drilling Diagram